

Hot cure epoxy casting system

Lapox L-12	100	pbw
Lapox AH-667	27	pbw

Description

Lapox L-12 is a liquid, unmodified epoxy resin of medium viscosity which can be used with various hardeners for making fiber reinforced composites. Lapox AH-667 is an aromatic amine, liquid at room temperature. Hardener has tendency to crystallise upon storage. Crystallisation can be reversed by heating it to 90°C. It has long pot life at room temperature with DGEBA and cures faster at elevated temperature. This system is recommended for high chemical resistance and abrasion resistance.

Applications

Laminates for high performance products

Processing

Filament winding
Pultrusion
Resin transfer moulding (RTM)

Typical specifications

Lapox L-12

Properties	Unit	Test method	Values
Appearance	-	Visual	Clear, viscous liquid
Colour	GS	ASTM D1544	Max 1
Viscosity at 25°C	m Pas	ASTM D2196	9,000 - 12,000
Epoxy content	Eq/kg	ASTM D1652	5.26 - 5.55
Specific gravity at 25°C	-	ASTM D792	1.1 - 1.2

Lapox AH-667

Properties	Unit	Test method	Values
Appearance	-	Visual	Clear liquid
Colour	GS	ASTM D1544	Max 15
Viscosity at 25°C	m Pas	ASTM D2196	80 - 120

Processing properties

Properties	Unit	Test method	Values
Mixing ratio (by weight)	-	Visual	Resin: 100 Hardener: 27
Initial mix viscosity	m Pas	ASTM D2196	400 - 700 / 25°C
Pot life at 25°C	Minutes	ASTM D2471	> 8 hours
Gel time at 80°C	Minutes	DIN 16945 / 6.3.1	60 - 70
Curing schedule	°C / hours	-	80°C / 2 hours + 150°C / 3 hours

Typical properties of neat cured system

Curing schedule: 80°C / 2 hours + 150°C / 3 hours
Determined on standard test specimen at 25°C

Properties	Unit	Test method	Values
Tensile strength	m Pa	ISO 527	75 - 85
Elongation at break	%	ISO 527	4 - 5
Elastic modulus in tension	g Pa	ISO 527	2.9 - 3.1
Flexural strength	m Pa	ISO 178	130 - 140
Flexural elongation at break	%	ISO 178	5 - 7
Elastic modulus in flexural	g Pa	ISO 178	2.9 - 3.1
Compressive strength	m Pa	ISO 604	165 - 175
Compression modulus	g Pa	ISO 604	1.1 - 1.2
Izod / charpy impact strength	kJ/m ² J/m	ISO 180 / A	4.2 - 4.5
HDT	°C	ISO 75 - 2	155 - 165
Glass transition temperature (DSC)	°C	ISO 11357 - 2	165 - 175

Packaging

Lapox L-12 is available in 30 kg, 110 kg and 240 kg carboys. Lapox AH-667 is available in 1 kg HDPE bottles. Other packing may be considered on request.

Storage and handling

Resin Lapox L-12 and hardener Lapox AH-667 have shelf-life of 2 years if stored in their original sealed containers. Resin and hardener may crystallise if stored below 15°C. Crystallisation may be reversed completely by heating the material between 80°C and 90°C. It is recommended to use resin and hardener only when they are clear and free from cloudiness. Hardener is sensitive to moisture. Container must be closed properly immediately after use. Both resin and hardener may cause irritation to sensitive skins. If contact does occur then it should be washed off immediately with soap and warm water, consult doctor immediately. Please refer to the Safety Data Sheet (SDS) for detailed instructions on storage and handling.

Safety

Wear personal protective equipment (PPE). Avoid contact with the eyes and skin. In case of direct contact and irritation, the resin should be washed off immediately with soap and warm water. Avoid breathing vapours, mist or gas. Please refer to the SDS for detailed safety instructions.

Spills and disposal

In case of spills, sweep up and shovel the spilled material. Keep spilled material in suitable, closed containers for disposal. Soak up with an absorbent such as clay, sand or other suitable material. Flush area with water to remove trace residue. Do not allow the product to reach the sewage system. Waste must be disposed of in accordance with federal, state or local regulations, as applicable.

Contact

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Note

Lapox[®] is a registered trademark of Atul Ltd.

LAPOX[®] L-12 | AH-667

Technical Data Sheet | Polymers Business



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